



20' x 30' Celebration®/Catenary Celebration® Erection Instructions

- Step 1.** Inventory all components. (All pipes are labeled for easy identification).
- Step 2.** Layout frame for erection.
- Step 3.** Assemble S-20's to corner and side assemblies inserting pins from the outside pointing in. Allow bail to hang on bottom.
- Step 4.** Continue assembling perimeter.
- Step 5.** After perimeter is assembled, starting at one end, insert two C-20's onto adjacent corners and pin. Place 6-Way Hub on the ends of the C-20's and pin.
- Step 6.** Insert and pin R-20's onto the 6-Way Hub. Insert and pin the bottom of R-20's to corresponding side assemblies.
- Step 7.** Insert 20x30 Ridge Rafter onto 6-Way Hub. Insert and pin the bottom of R-20's to corresponding side assemblies.
- Step 9.** Insert and pin the remaining two C-20's onto the 6-Way Hub and then insert and pin the bottom of the C-20's to the corresponding corners. Insert and pin last remaining R-20 onto 6-Way Hub and insert and pin bottom of R-20 to corresponding side assembly.
- Step 10.** Pull tent top over frame.
- Step 11.** Pull corners of tent top over frame.
- Step 12.** Lift one long side of tent and insert the uprights onto the fittings and pin. Catenary Celebration: Connect hooks on ratchets to top and fasten to hooks at bottom of legs.
- Step 13.** Lift opposite side and insert the uprights onto the fittings.
- Step 14.** Pin all uprights.
- Step 15.** Celebration: Fasten all buckles on inside of tent to frame. Pull buckles evenly until top is tight on frame. Catenary Celebration: Connect ratchets to rings at bottom of each Catenary, loop on hook at feet and tighten.
- Step 16.** Celebration: Insert and hook into holes on fitting. Catenary Celebration: Connect ratchets to stakes on 4 corners (stake through eye), connect intermediate ratchets to pin at bottom of remaining uprights.
- Step 17.** Attach Braces. One long and one short brace per corner.
- Step 18.** Drive stakes until only 6" of stake is left protruding. Placement of stake per diagram. Secure tent to stakes with ratchets. Make sure stake is through eye on ratchet before driving into ground. Tighten ratchets until top is tight on frame. Catenary Celebration: After tightening 4 corners, then tighten intermediate ratchets until top is tight on frame.

Components:	Code	Length	Quantity
Corner Pipe	C-20	14' 11"	4
Rafter Pipe	R-20	11' 3 1/4 "	6
Side Pipe	S-20	9' 5"	10
Uprights		6' 8 3/4 "	10
Center Hub	6-Way		2
Corner Assembly	CA		4
Side Assembly	SA		6
Ridge Assembly			
Steel Stakes		42"	4
Brace Assembly			
Set of (2) Braces			4
Ratchets		15"x1/2"	4/10*
Ridge Rafter	RR	9' 5"	1

* Catenary Celebration