



## 20' x 20' Celebration®/Catenary Celebration® Erection Instructions

- Step 1.** Inventory all components. (All Pipes are labeled for easy identification).
- Step 2.** Layout frame for erection.
- Step 3.** Attach S-20's to corner and side assemblies inserting pins from the outside pointing in. Allow bail to hang on bottom.
- Step 4.** Continue assembling perimeter.
- Step 5.** After perimeter is assembled, insert two C-20's onto the corners and pin. Place 8-way hub on the end of the C-20's and pin.
- Step 6.** Pin the remaining two C-20's onto the 8-way and then attach the bottom of the C-20's to the remaining corners.
- Step 7.** Attach and pin a R-20 to the 8-way and attach and pin the bottom of the R-20 to side assembly.
- Step 8.** Repeat with the other three R-20's until frame is completely assembled.
- Step 9.** Pull tent top over frame.
- Step 10.** Pull corners of tent top over frame.
- Step 11.** Lift one side of tent and insert the uprights onto the fittings and pin. Catenary Celebration: Hook ratchets into corner rings and bottom ring of ratchet connects to hook on foot.
- Step 12.** Lift remaining side and insert the uprights onto the fittings.
- Step 13.** Pin all uprights.
- Step 14.** Celebration: Fasten all buckles on inside of tent to frame. Pull buckles evenly until top is tight to frame. Catenary Celebration: Connect ratchets to D-Rings at bottom of each Catenary.
- Step 15.** Celebration: Screw eye into corner and velcro closed the split corner, then attach ratchet. Catenary Celebration: Connect ratchets to stakes on 4 corners, connect intermediate ratchets to pin at bottom of remaining uprights or hook on foot.
- Step 16.** Attach Braces. One long and one short brace per corner.
- Step 17.** Drive stakes until 6" of stake is left protruding. Make sure stake is through ratchet ring before driving. Tighten ratchets until top is tight. Catenary Celebration: After tightening corners, then tighten intermediate ratchets until top is tight on frame.

Components:	Code	Length	Quantity
<b>Corner Pipe</b>	C-20	14' 11"	4
<b>Rafter Pipe</b>	R-20	11' 3 ¼ "	4
<b>Side Pipe</b>	S-20	9' 5"	8
<b>Uprights</b>		6' 8 ¾ "	8
<b>Center Hub</b>	8-Way		1
<b>Corner Assembly</b>	CA		4
<b>Side Assembly</b>	SA		4
<b>Ridge Assembly</b>			
<b>Steel Stakes</b>		42"	4
<b>Detachable Braces</b>	-	-	4 Sets of 2
<b>Ratchets</b>		15'x1/2"	4/8*
<b>Ridge Rafter</b>			

\* Catenary Celebration