



20' x 40' Celebration®/Catenary Celebration® Erection Instructions

- Step 1.** Inventory all components. (All pipes are labeled for easy identification).
- Step 2.** Layout frame for erection.
- Step 3.** Assemble S-20's to corner and side assemblies inserting pins from the outside pointing in. Allow bail to hang on bottom.
- Step 4.** Continue assembling perimeter.
- Step 5.** After perimeter is assembled, starting at one end, insert two C-20's onto adjacent corners and pin. Place 6-Way Hub on the ends of the C-20's and pin.
- Step 6.** Insert and pin R-20's onto the 6-Way Hub. Insert and pin the bottom of R-20's to corresponding side assemblies.
- Step 7.** Insert 20x40 Ridge Rafter onto 6-Way Hub.
- 7a.** Attach (1) of (2) 20x40 Ridge Rafters (RR). Insert and pin R-20's to Ridge Rafter and pin the bottom of R-20's to corresponding side assemblies. **7b.** Attach (2) of (2) 20x40 Ridge Rafters to Ridge Assembly. Insert remaining 6-Way Hub into the opposite end of the 20x40 Ridge Rafter.
- Step 8.** Insert and pin the remaining (2) C-20's onto the 6-Way Hub and then insert and pin the bottom of the C-20's to the corresponding corners.
- Step 9.** Insert and pin remaining (3) R-20 onto 6-Way Hub and insert and pin bottom of R-20 to corresponding side assembly.
- Step 10.** Pull tent top over frame.
- Step 11.** Celebration: Pull corners of tent top over frame. Catenary Celebration: in high winds, pin strap in corners of top through bottom of corner fitting to hold on frame while lifting.
- Step 12.** Lift one long side of tent and insert the uprights onto the fittings and pin. Catenary Celebration: Simply pull out pin when lifting and insert leg and re-pin strap if needed.
- Step 13.** Lift opposite side and insert the uprights onto the fittings.
- Step 14.** Pin all uprights.
- Step 15.** Celebration: Fasten all buckles on inside of tent to frame. Pull buckles evenly until top is tight on frame. Catenary Celebration: Connect ratchets to D-Rings at bottom of each Catenary.
- Step 16.** Celebration: Insert and tighten eye into the corners and long side where there is a grommet or cutout, attach ratchet to eye. Close the velcro on the split corners. Catenary Celebration: Connect ratchets to stakes on 4 corners, connect intermediate ratchets to pin at bottom of remaining uprights.
- Step 17.** Attach Braces. One long and one short brace per corner and one long and short at the middle uprights on the 40' long side.
- Step 18.** Drive stakes until only 6" of stake is left protruding. Placement of stake per diagram. 4 on corners and 1 on each side in middle. Make sure stake is through eye before driving into ground. Secure tent to stakes with ratchets. Catenary Celebration: After tightening corners, then tighten intermediate ratchets until top is tight on frame.

Components:	Code	Length	Quantity
Corner Pipe	C-20	14' 11"	4
Rafter Pipe	R-20	11' 3 1/4 "	8
Side Pipe	S-20	9' 5"	12
Uprights		6' 8 3/4 "	12
Center Hub	6-Way		2
Corner Assembly	CA		4
Side Assembly	SA		6
Ridge Assembly			1
Steel Stakes		42"	6
Brace Assembly			
Set of (2) Braces			6
Ratchets		15'x1/2"	6/12*
Ridge Rafter	RR	9' 5"	2

* Catenary Celebration